





BENEFITS

- Completely closed cell
- Fine, regular cell structure
- Good mechanical properties
- Excellent thermal insulating
- Permanently elastic
- Minimal water absorption
- Very low water vapour permeability
- Good resistant to most chemicals
- Permanently resilient
- Environmentally friendly
- Non-toxic
- Does not contain CFCs
- Good adhesion

SIREX PE C33

SIREX PE C33 is a closed-cell chemical cross-linked PE foam with a density of approx. 33 kg/m 3 . Standard size of a base block is approx. 2000 x 1000 x 110 mm.

PROCESSES AND APPLICATIONS

SIREX PE C33 is available in the desired thickness and shape. For example, the following processing techniques can be applied to the material: skiving, laminating, cutting, punching, milling, water-jetting, laser, butt welding, self-adhesive and thermoforming.

Some applications of the SIREX PE C33 are:

Industrial gaskets, insulation, boat fenders, (presentation) packaging, cutting – punching parts and water play equipment.



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TECHNICAL INFORMATION

| PROPERTIES | NORM | UNIT | VALUE |
|------------------------------|-----------|----------|---------|
| Thickness | IE-03 | mm | 110 ± 5 |
| Length | IE-03 | mm | ≥ 2000 |
| Width | IE-03 | mm | ≥ 1000 |
| Density | IE-04 | kg/m³ | 33 ± 4 |
| Cell size | IE-09 | mm | 0,24 |
| Elongation at break | IE-06 | % | 116 |
| Tensile Strength | IE-06 | kPa | 189 |
| Compression strength | IE-05 | | |
| 10% compression | | kPa | 42 |
| 25% compression | | kPa | 55 |
| 50% compression | | kPa | 107 |
| Compression Set, 25%, 22 h | IE-07 | | |
| 0,5 h recovery | | % | 11 |
| 24 h recovery | | % | 4 |
| Shore hardness | IE-08 | ∞ | ≥ 49 |
| Water Absorption (28 days) | DIN 53428 | | |
| vol% water absorption | | % | 1 |
| Maximum working temperature | IE-02 | °C | 100 |
| Thermal conductivity | ISO 2581 | | |
| at 10 °C | | W/mK | 0,036 |
| at 40 °C | | W/mK | 0,038 |
| Flammability thickness 10 mm | ISO 3795 | mm/min | ≤ 100 |

The internal norms IE-03, IE-04, IE-05, IE-06 and IE-07 are based by standards ISO 1923, ISO 845, ISO 844, ISO 1926 and ISO 1856-B, respectively.



